

THERMO-CHEMO-MECHANICAL MODEL FOR CONCRETE.

II: DAMAGE AND CREEP

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ABSTRACT: In this work a coupled thermo-chemo-mechanical model for the behavior of concrete at early ages is proposed. This paper presents the formulation and assessment of the mechanical aspects of the model. Short- and long-term mechanical behaviors are modeled via a viscoelastic damage model that accounts for the aging effects. The short-term model is based on the framework of the continuum damage mechanics theory. A novel normalized format of the damage model is proposed, so that the phenomenon of aging is accounted for in a natural fashion. Long-term effects are included by incorporating a creep model inspired in the microprestress-solidification theory.

INTRODUCTION

In the companion paper (Cervera et al. 1999) the formulation and assessment of the thermochemical aspects of the proposed model were presented. This second part presents the complete thermo-chemo-mechanical model that considers many of the relevant features of the mechanical behavior of concrete at early ages, in a format suitable for its implementation in the general framework of the finite-element method. First, a thermo-chemo-mechanical model is proposed to describe the short-term behavior of concrete at early ages. The reference model is based on the theory of continuum damage mechanics and it incorporates two separate scalar internal variables to represent damage under both tension and compression conditions. The damage model is reformulated in a suitable normalized format so that it can incorporate the phenomenon of aging. Second, the proposed model is extended to include the long-term mechanical behavior. This is done by incorporating a creep model inspired in the recently proposed microprestress-solidification theory and coupling it to the aging-damage model proposed in the first part of the paper. Finally, different available experimental data sets are used to compare the observed behavior of conventional and high-performance concrete mixes at early ages with the simulations obtained using the proposed model.

SHORT-TERM MECHANICAL BEHAVIOR

The mechanical behavior of concrete, like other geomaterials, is complex and highly nonlinear, even for moderate stress levels. A reasonable model should contemplate features such as: (1) a large difference in the tensile and compressive strengths, leading to rather distinct stress-strain curves obtained under tension or compression; (2) stiffness recovery on load sign reversal, that is, passing from tension to compression, or vice versa; (3) strength enhancement under 2D or 3D stress states, when compared with uniaxial tests; (4) plastic deformation after unloading; (5) rate sensitivity, etc. The available literature includes models based on the theories of hypoelasticity, hyperelasticity, plasticity, fracture mechanics,

plastic-fracture, or continuum damage, to name only some of the more popular models used. The present work will make use of a continuum damage model to characterize the mechanical behavior of concrete. The continuum damage theory was first introduced by Kachanov (1958) in the context of creep-related problems, but it was later accepted as a valid alternative to deal with complex material behavior. It is presently used for materials such as metals, ceramics, rock, and concrete, and within a wide range of applications (creep, fatigue, progressive failure, etc.). The reason for its popularity is the intrinsic simplicity and versatility of the approach, as well as its consistency, based on the theory of thermodynamics of irreversible processes.

Among the different possibilities that such a framework offers (Lemaitre and Chaboche 1978; Lemaitre 1984; Simó and Ju 1987a,b; Chaboche 1988a,b; Mazars and Pijaudier-Cabot 1989), this work will make use of an isotropic damage model, with only two scalar internal variables to monitor the local damage under tension and compression, respectively. This will provide a simple constitutive model which, nevertheless, is able to capture the overall nonlinear behavior of concrete including a strain-softening response and stiffness degradation and regradation under multiple stress reversals. Furthermore, the model can be implemented in a strain-driven form that leads to an almost closed-form algorithm to integrate the stress tensor in time. This is a most valuable feature for a model intended to be used in large-scale computations. The damage model presented here is an extension of the one described in Cervera et al. (1995, 1996) and Faria et al. (1998), extended to account for temperature effects and the phenomenon of aging. For simplicity, only the rate independent format of the model will be considered, and no plastic deformations will be included.

Effective Stresses

The continuum damage mechanics theory (CDMT) is based on the definition of the effective stress concept, which is introduced in connection with the hypothesis of strain equivalence (Lemaitre and Chaboche 1978): The strain associated with a damaged state under the applied stress σ is equivalent to the strain associated with its undamaged state under the effective stress $\bar{\sigma}$. In the present work the (second-order) effective stress tensor $\bar{\sigma}$ will assume the following hyperelastic

$$\bar{\sigma}(\boldsymbol{\epsilon}_e, \kappa) = \mathbf{D}(\kappa) : \boldsymbol{\epsilon}_e \quad (1)$$

where $\boldsymbol{\epsilon}_e$ = (second-order) elastic strain tensor; $\mathbf{D}(\kappa)$ = usual (fourth-order) linear-elastic constitutive tensor; and $:$ denotes the tensorial product contracted on two indices.

As our aim is to use a scalar damage model with separated internal damage variables for tensile and compressive stress contributions, a split of the effective stress tensor into tensile

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Note. Associate Editor: Gilles Pijaudier-Cabot. Discussion open until February 1, 2000. Separate discussions should be submitted for the individual papers in this symposium. To extend the closing date one month, a written request must be filed with the ASCE Manager of Journals. The manuscript for this paper was submitted for review and possible publication on November 25, 1998. This paper is part of the *Journal of Engineering Mechanics*, Vol. 125, No. 9, September, 1999. ©ASCE, ISSN 0733-9399/99/0009-1028-1039/\$8.00 + \$.50 per page. Paper No. 20407.

and compressive components is needed. To identify contributions clearly with respect to each one of these independent effective stress tensors, + and - indices will be extensively used, referring to tensile and compressive entities, respectively. In this work, the stress split will be performed as in Cervera et al. (1995, 1996) and Faria et al. (1998)

$$\bar{\boldsymbol{\sigma}}^+ = \sum_{j=1}^3 \langle \bar{\sigma}_j \rangle \mathbf{p}_j \otimes \mathbf{p}_j; \quad \bar{\boldsymbol{\sigma}}^- = \bar{\boldsymbol{\sigma}} - \bar{\boldsymbol{\sigma}}^+ \quad (2a,b)$$

where $\bar{\sigma}_j$ denotes the j th principal stress value from tensor $\bar{\boldsymbol{\sigma}}$; \mathbf{p}_j represents the unit vector associated with its respective principal direction; and the symbol \otimes denotes the tensorial product. The symbols $\langle \cdot \rangle$ are the Macaulay brackets ($\langle x \rangle = x$, if $x \geq 0$, $\langle x \rangle = 0$, if $x < 0$).

Free Energy and Constitutive Equation

In this section we will consider the short-term mechanical behavior of concrete. The denomination "short term" is used in relation to the time scale in which the hydration and aging phenomena take place; that is, we will only consider in this section those situations in which the mechanical process can be considered as instantaneous [compared with the chemical and aging phenomena, see Part I, Cervera et al. (1999)]. An extended model, applicable to the modeling of long-term mechanical behavior will be described in the next section. The denomination "long term" is used to describe those situations of sustained loading or the straining due to the thermal and chemical effects arising from the hydration process itself.

In the situation of instantaneous, short-term loading, the mechanical model can be defined assuming that the aging degree has a fixed value, $\kappa = \bar{\kappa}$. Consequently, all of the related mechanical properties are also considered at fixed values $f^-(\bar{\kappa})$, $f^+(\bar{\kappa})$, $E(\bar{\kappa})$, $G_r^+(\bar{\kappa})$, and $G_r^-(\bar{\kappa})$. Therefore, the free energy and the constitutive equation will not be considered explicitly dependent on the hydration and aging degrees ξ and κ . Also, all terms depending on their time derivatives, $\dot{\xi}$ and $\dot{\kappa}$, will be neglected in the definition of the mechanical dissipation.

Let us define the elastic free energies associated with the tensile and compressive effective stresses in the form

$$W_e^\pm = W_e^\pm(\boldsymbol{\varepsilon}_e) = \frac{1}{2} \bar{\boldsymbol{\sigma}}^\pm : \mathbf{D}^{-1} : \bar{\boldsymbol{\sigma}} \quad (3)$$

where the superindex (\pm) may mean tension or compression, as convenient. Some algebra is needed to show that $W_e^\pm \geq 0$. Let us also introduce two internal-like variables, d^+ and d^- , the damage indices under tension and compression, respectively, whose definition and evolution in terms of the real internal variables will be given later.

Following Faria et al. (1998), the mechanical free energy term for the damage model is defined by combining these elements in the form

$$\Psi = W(\boldsymbol{\varepsilon}_e, d^+, d^-) \quad (4a)$$

$$\Psi = W^+(\boldsymbol{\varepsilon}_e, d^+) + W^-(\boldsymbol{\varepsilon}_e, d^-) \quad (4b)$$

$$\Psi = (1 - d^+)W_e^+(\boldsymbol{\varepsilon}_e) + (1 - d^-)W_e^-(\boldsymbol{\varepsilon}_e) \quad (4c)$$

From this, and provided that $0 \leq d^+$, $d^- \leq 1$, it can be shown that $W \geq 0$.

The constitutive equation for the damage model is obtained using Coleman's method as

$$\boldsymbol{\sigma} = \partial_{\boldsymbol{\varepsilon}_e} \Psi = (1 - d^+) \bar{\boldsymbol{\sigma}}^+ + (1 - d^-) \bar{\boldsymbol{\sigma}}^- \quad (5)$$

The mechanical dissipation can be expressed as

$$\mathcal{D}_{\text{mech}} = W_e^+ \dot{d}^+ + W_e^- \dot{d}^- \geq 0 \quad (6)$$

provided that the damage indices increase monotonically, $\dot{d}^+ \geq 0$, $\dot{d}^- \geq 0$.

Characterization of Damage

To clearly define concepts such as loading, unloading, or reloading for general 3D stress states, a scalar positive quantity, termed normalized equivalent stress, will be defined. This will permit the comparison of different 3D stress states, even for different degrees of hydration. With such a definition, distinct tridimensional stress states can be mapped to a single normalized equivalent unidimensional stress test, which makes their quantitative comparison possible.

As a consequence of the stress split, two separate equivalent effective stress norms are necessary: (1) A normalized equivalent effective tensile norm τ^+ ; and (2) a normalized equivalent effective compressive norm τ^- . In the present work they will assume the following form:

$$\tau^\pm = \left[\left(\frac{\bar{\boldsymbol{\sigma}}^\pm}{f_e^\pm} \right) : \mathbf{C}^\pm : \left(\frac{\bar{\boldsymbol{\sigma}}^\pm}{f_e^\pm} \right) \right]^{1/2} = \frac{1}{f_e^\pm} [\bar{\boldsymbol{\sigma}}^\pm : \mathbf{C}^\pm : \bar{\boldsymbol{\sigma}}^\pm]^{1/2} \quad (7)$$

where two nondimensional fourth-order metric tensors \mathbf{C}^\pm have been introduced. Tensors \mathbf{C}^\pm do not depend on the aging degree. The role of these tensors is to define the shape of the damage bounding surfaces in a normalized effective stress space, as it will be explained below. Note that the two metric tensors can be different for the tensile and compressive norms, \mathbf{C}^+ and \mathbf{C}^- , respectively.

The normalizing factors $f_e^\pm(\bar{\kappa})$ are introduced in (7) to account for the dependency of the mechanical strengths on the aging degree. From the physical point of view, they represent the values of the tensile f_e^+ and compressive f_e^- uniaxial stresses that define the onset of damage under uniaxial tension and compression, respectively. These values can be taken as proportional to the corresponding peak strengths f^\pm defined by the aging model (see Part I) as $f_e^-(\bar{\kappa}) = \lambda_e^- f^-(\bar{\kappa})$ and $f_e^+(\bar{\kappa}) = \lambda_e^+ f^+(\bar{\kappa})$, respectively.

With the above definitions for the equivalent effective stresses, two separated damage criteria, g^+ and g^- , are introduced for tension and compression, respectively:

$$g^\pm(\tau^\pm, r^\pm) = \tau^\pm - r^\pm \leq 0 \quad (8)$$

Variables r^+ and r^- = normalized internal strain-like variables that can be interpreted as current damage thresholds, in the sense that their values control the size of the (monotonically) expanding damage surfaces. Due to its normalized nature, the initial values are unitary, $r_0^+ = r_0^- = 1$.

This means that the damage criteria are defined in a normalized effective stress space (or in a normalized strain space). The shape of the two damage bounding surfaces in the normalized effective stress space does not depend on the aging degree. This is a very attractive feature of the present normalized format for the damage model. In fact, the shape of the damage criteria is defined by the metric tensors \mathbf{C}^\pm . These tensors must be isotropic and positive definite, in the form

$$\mathbf{C}^\pm = (1 + \gamma^\pm) \mathbf{I} - \gamma^\pm \mathbf{1} \otimes \mathbf{1} \quad \text{with} \quad 0 \leq \gamma^\pm < 1 \quad (9)$$

where \mathbf{I} = fourth-order unit tensor; $\mathbf{1}$ = second-order unit tensor; and γ^\pm = parameter related to the equibiaxial tensile/compressive strengths. Calling ρ^\pm to the ratio between the biaxial and uniaxial strengths, it is

$$\gamma^\pm = 1 - \frac{1}{2(\rho^\pm)^2} \quad (10)$$

Fig. 1 shows a 2D representation of the damage criteria for two possible selections of these tensors: $\gamma^\pm = 0$, $\mathbf{C}^\pm = \mathbf{I}$ represents a rounded Rankine-type of criterion with $\rho^\pm = 1/\sqrt{2}$

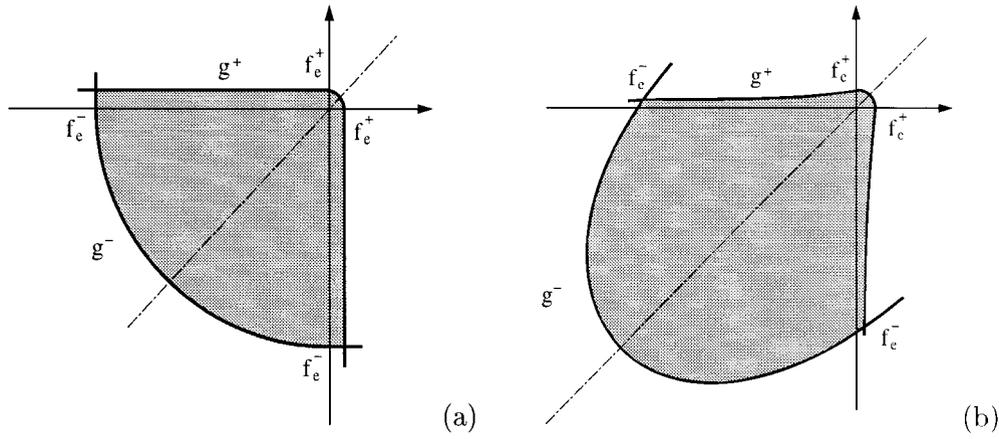


FIG. 1. Two Different Damage Criteria

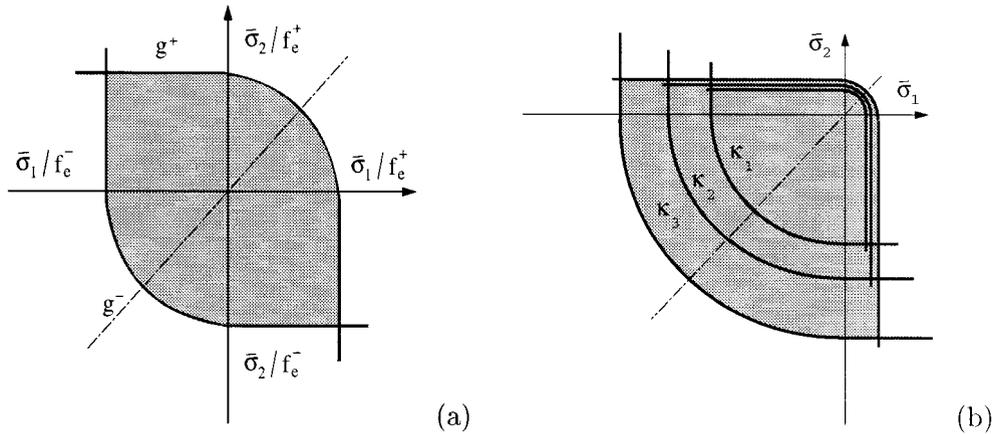


FIG. 2. Mapping From: (a) Normalized to; (b) Real Stress Space

= 0.707; whereas $\gamma^{\pm} = 0.622$ represents a much more realistic criterion for concrete with $\rho^{\pm} = 1.15$. A third possibility is to use $\gamma^{\pm} = \nu$, $\mathbf{C}^{\pm} = \mathbf{D}^{-1} = (\mathbf{D}/E)^{-1}$, which represents criteria related to the (normalized) tensile and compressive elastic free energies, but leads to a quite small $\rho^{\pm} = 0.767$. Note that the first and the last selections are identical if the effect of Poisson's ratio is disregarded.

The damage bounding surfaces defined in the normalized effective stress space by (8) can also be defined in the real effective stress space in the form

$$\hat{g}^{\pm}(\hat{\tau}^{\pm}, \hat{r}^{\pm}) = f_e^{\pm} g^{\pm}(\tau^{\pm}, r^{\pm}) = \hat{\tau}^{\pm} - \hat{r}^{\pm} \leq 0 \quad (11)$$

where $\hat{\tau}^{\pm}$ and \hat{r}^{\pm} , are unscaled versions of τ^{\pm} and r^{\pm} , respectively

$$\hat{\tau}^{\pm} = [\bar{\boldsymbol{\sigma}}^{\pm} : \mathbf{C}^{\pm} : \bar{\boldsymbol{\sigma}}^{\pm}]^{1/2}; \quad \hat{r}^{\pm} = f_e^{\pm} r^{\pm} \quad (12a,b)$$

Therefore, it is clear that the scaling factors $f_e^{\pm}(\kappa)$ play the role of aging (chemical) hardening parameters, as they define the mapping of the damage bounding surfaces to the current effective stress space, and thus, the growth of their size as a result of the aging process. Because f_e^{-} and f_e^{+} are not necessarily proportional (see the Aging Model section in Part I), the damage surfaces for different hardening degrees are not necessarily homothetical.

Fig. 2 shows a 2D representation of the mapping of the damage criteria from the normalized effective stress space to the real effective stress space, in terms of the aging degree.

Evolution of Damage

The evolution (expansion) of the damage bounding surfaces in the normalized space for loading, unloading, and reloading

conditions is controlled by the Kuhn-Tucker relations and the damage consistency condition, which can be written as

$$\dot{r}^{\pm} \geq 0, \quad \dot{g}^{\pm} \leq 0, \quad \dot{r}^{\pm} g^{\pm} = 0; \quad \dot{r}^{\pm} \dot{g}^{\pm} = 0 \quad (13a,b)$$

leading, in view of (8), to the loading condition $\dot{r}^{\pm} = \dot{\tau}^{\pm}$. This, in turn, leads to the explicit definition of the current values of the internal variables in the form

$$r^{\pm} = \max[r_0^{\pm}, \max(\tau^{\pm})] \quad (14)$$

Note that (14) allows computation of the current values for r^{\pm} in terms of the current values of τ^{\pm} , which in turn, depend explicitly on the current strains, temperature, and degree of aging [see (1) and (7)]. For a given degree of aging, an increase of the elastic strains (and, consequently, effective stresses) would lead to an expansion of the bounding surfaces due to the evolution (increase) of damage. Alternatively, for a given state of strain and corresponding r^{\pm} values, an increase in the aging degree would lead to an expansion of the bounding surfaces without evolution of damage (this is called chemical hardening).

Finally, the damage indices d^{+} and d^{-} are explicitly defined in terms of the corresponding current values of the damage thresholds, so that they are monotonically increasing functions such that $0 \leq d^{\pm}(r^{\pm}) \leq 1$. Let us drop the superindex \pm in the following for the sake of brevity, and let us introduce the values $r_e = 1/\lambda_e = f(\bar{\kappa})/f_e(\bar{\kappa})$, establishing the size of the bounding damage surface for the onset of damage and $r_p \geq r_e$, establishing the size of the bounding damage surface at peak strength. These two values define the strain-hardening part of the uniaxial stress-strain curve for the material. Note that $r_p \geq r_e \geq r_0 = 1$. For the limit case $r_p = r_e = r_0 = 1$, the material

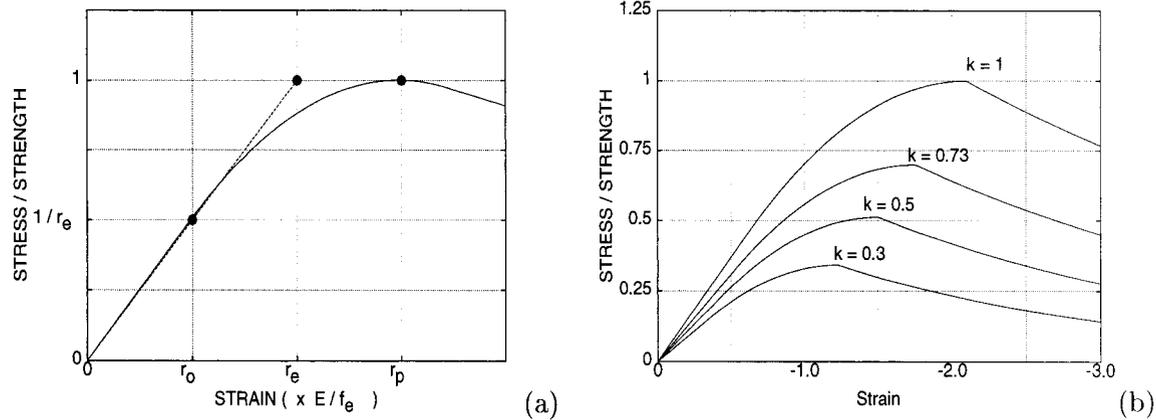


FIG. 3. Uniaxial Stress-Strain Curves

would exhibit softening immediately after the onset of damage, which is an option often used for tension strain softening.

In this work, we will use the functions

$$d(r) = A_d \frac{r_e}{r} \left(\frac{r-1}{r_p-1} \right)^2, \quad r_0 \leq r \leq r_p \quad (15)$$

$$d(r) = 1 - \frac{r_e}{r} \exp \frac{1}{B_d} \left(\frac{r-r_p}{r_e} \right), \quad r_p \leq r \quad (16)$$

where the constants A_d and B_d are defined as

$$A_d = \frac{r_p - r_e}{r_e} \quad (17)$$

$$B_d = \frac{1}{2} \frac{r_p}{r_e} - \frac{1}{l^*} \frac{EG_f}{f^2} + \bar{B}_d \quad (18)$$

where $\bar{B}_d = A_d(r_p^3 - 3r_p + 2)/6r_e(r_p - 1)^2$. In (18), the fracture energies (under tension and compression) of the material G_f and the characteristic length l^* have been introduced to ensure mesh-size objective results (Oliver 1989).

Note that the dependence of the fracture energies on the aging degree defined by the aging model (see Part I) imply that the fraction EG_f/f^2 be independent of κ , so that $EG_f/f^2 = E_\infty G_{f\infty}/f_\infty^2$, where the subscript ∞ means values at the end of the hydration process. This means that the parameter B_d is independent of the aging degree.

Note also, that for the limit case $r_0 = r_e = r_p$, (17) and (18) yield $A_d = 0$ and $B_d = 1/2 - EG_f/l^*f^2$, a well-known result for exponential softening (Cervera et al. 1995, 1996).

Fig. 3(a) shows a schematic representation of a uniaxial stress versus strain curve, which explains the role of parameters r_e and r_p . Fig. 3(b) shows the evolution of the stress versus strain curves for different increasing aging degrees.

LONG-TERM MECHANICAL BEHAVIOR

The mechanical model introduced in the previous section is able to describe the short-term mechanical behavior of concrete at early ages. In this section the inclusion of the long-term behavior will be addressed. The denomination "long term" is used to describe those situations of sustained loading or the straining due to the thermal and chemical effects arising from the hydration process itself. As in the long-term behavior, the time scale in which the loading takes place is comparable with that in which the hydration and aging processes occur, both the hydration and aging degrees will be explicitly considered in the definition of the model.

The basic idea in the following is to use a viscoelastic aging model, able to reproduce the creep and relaxation phenomena typical of the long-term behavior of concrete. This must be

coupled to the damage model described above, also considering the relevant thermal and chemical effects.

Solidification Theory

In classical viscoelasticity, the mechanical behavior is characterized by the relaxation function or the compliance function, and the constitutive relationships are formulated in the form of Volterra integral equations (Bazant 1988). This approach is clearly unsuitable for numerical computations because of its memory and CPU time requirements.

Following previous work regarding the long-term behavior of concrete (Cervera et al. 1992), and the recommendations of Carol and Bazant (1993), we will consider the relaxation function of concrete expanded into a Dirichlet series, and retain only a finite number of terms, say N . This achieves a double goal: First, the constitutive laws for the viscoelastic material can be written in terms of a finite number of internal variables, and only these need to be stored from one time step to the next, thus providing huge computational advantages compared with the hereditary integral equations. Second, the resulting rheological model can be interpreted as a generalized Maxwell chain, where a number of springs and dashpots are arranged in parallel. Alternatively, the compliance function of concrete can be considered and expanded in a Dirichlet series. This leads to a generalized Kelvin chain with a series arrangement (Bazant and Prasanna 1989; Carol and Bazant 1993; Bazant et al. 1997).

Although both approaches are completely equivalent (if a large enough number of terms is considered in the Dirichlet series), the first one leads to first-order differential equations to be solved for the evolution of the internal variables, whereas the second approach leads to second-order differential equations. Therefore, the Maxwell chain model is preferred here, with the elastic moduli E^i and the dashpot viscosities η^i of the $i = 1, \dots, N$ Maxwell elements of the chain as material parameters. It is also helpful to consider the elastic moduli E^i and the relaxation times of the dashpots, defined as $\tau^i = \eta^i/E^i$, as an alternative characterization of the chain. It is convenient to take $\tau^1 = \infty$ in the series expansion, so that E^1 can be considered as the asymptotic elastic modulus of concrete.

Fig. 4 shows a schematic representation of the rheological model used for long-term behavior, in the form of a Maxwell chain. In the framework of aging models the general case of such a rheological model would consist of independently varying elastic moduli and dashpot viscosities. However, it is usual to restrict the model to the consideration of proportional varying elastic moduli and constant relaxation times. This greatly reduces the complexity and mathematical difficulties of determining the material parameters, as well as preventing

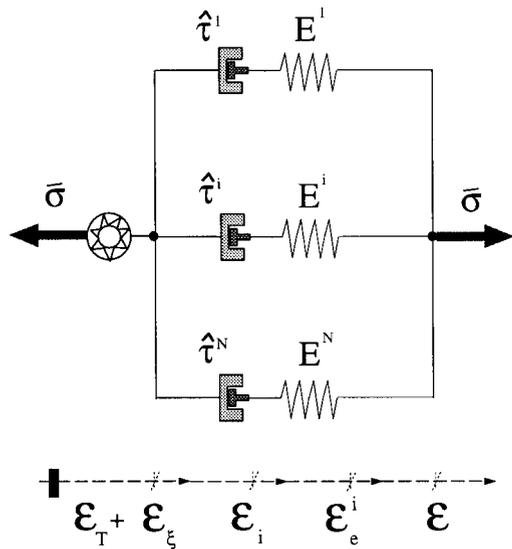


FIG. 4. Rheological Model for Long-Term Behavior

the controversial topic of the divergence of the creep curves for different ages at loading (Carol and Bazant 1993).

In the following we will assume that during the aging process all of the elastic moduli vary proportionally to the aging function defined by the aging model, $E^i(\kappa) = \lambda_E(\kappa)E_\infty^i$ (where E_∞^i are values at the end of the hydration process, and $E_\infty = \sum_{i=1}^N E_\infty^i$), and that the relaxation times τ^i remain constant. The total stress sustained by the Maxwell chain is evaluated as

$$\sigma = \sum_{i=1}^N \sigma^i \quad (19)$$

Choosing the stress in each Maxwell element of the chain σ^i as internal variables, it was shown in Carol and Bazant (1993) that the first-order differential equations governing the evolution of these variables are

$$\dot{\sigma}^i + \frac{\sigma^i}{\tau^i} = \lambda_E(\kappa)E_\infty^i \bar{\mathbf{D}} \dot{\epsilon}, \quad i = 1, \dots, N \quad (20)$$

where tensor entities are used as the multidimensional counterparts of the scalar ones used for uniaxial models; ϵ = total strain tensor and the nondimensional tensor $\bar{\mathbf{D}} = (1/E)\mathbf{D}$ has been used.

The basic assumption in the derivation of (20) and behind the solidification theory is that when new layers of material solidify, they join the previously existing in a parallel coupling. We have identified the nondimensional solidified fraction function $v(t)$ introduced in Bazant (1977) with the elastic modulus aging function $\lambda_E(\kappa)$ introduced in the aging model.

Microprestress Theory

The proposed model (and the underlying solidification theory) cannot be the final solution of long-term aging because the duration of creep for a fixed load decreases significantly with an increasing age at loading, even after many years, whereas the hydration degree essentially stops before 1 year of age. This experimental evidence was considered in the solidification theory (Bazant and Prasanna 1989) by including a flow element with a time-dependent viscosity connected in series to an aging Kelvin chain. In Bazant et al. (1997) a more fundamental approach is followed to justify the physical existence of such a flow term. A physical model is formulated to obtain the viscosity of the flow dashpot as a function of the tensile microprestress carried by the bonds and bridges crossing the gel pores in the hardened cement gel. The long-

term creep is assumed to originate from viscous shear slips between the opposite walls of micropores in which the bonds that transmit the microprestress break and reform. Let σ_μ be the value of the microprestress and η_μ be the value of the viscosity of the corresponding flow term.

Let $\sigma_{\mu 0}$ and $\eta_{\mu 0}$ be their initial values. Let us assume that the viscosity is inversally proportional to the microprestress, so that

$$\frac{\sigma_\mu}{\sigma_{\mu 0}} = \frac{\eta_{\mu 0}}{\eta_\mu} = \mu \quad (21)$$

where μ = variable that can be regarded as the normalized value of the microprestress. Note that initially $\mu(t = 0) = 1$.

If humidity effects are not considered (sealed specimens, basic creep), the evolution of the normalized microprestress can be explicitly determined as

$$\mu(t) = \frac{1}{1 + c_{\mu 0} t} \quad (22)$$

where $c_{\mu 0}$ = material property (Bazant et al. 1997). Then the viscosity can be computed as $\eta_\mu = \eta_{\mu 0}/\mu$. Note that as time increases, the microprestress decreases, and so the viscosity of the flow term increases. Eventually, the microprestress will vanish, the viscosity will tend to infinity, and the flow term will become inactive.

Although in the mentioned references the flow element was connected in series to a Kelvin chain with aging elastic moduli, the same behavior can be obtained with a generalized Maxwell chain with aging elastic moduli. To this end let us define the relaxation time of the flow term as

$$\tau_\mu = \frac{\eta_\mu}{E} = \frac{\eta_{\mu 0}/\mu}{\lambda_E E_\infty} = \frac{\tau_{\mu 0}}{\lambda_E \mu} \quad (23)$$

where $\tau_{\mu 0} = \eta_{\mu 0}/E_\infty$ = material property. Now, (20) must be modified to include the effect of the nonlinear flow term

$$\dot{\sigma}^i + \left(\frac{1}{\tau^i} + \frac{1}{\tau_\mu} \right) \sigma^i = E^i(\kappa) \bar{\mathbf{D}} \dot{\epsilon}, \quad i = 1, \dots, N \quad (24)$$

Note that the effect of the flow term is completely defined with two additional material properties: $\tau_{\mu 0}$ and $c_{\mu 0}$. The first one defines the initial value of the viscosity, and the second one governs its rate of evolution.

Viscous Strains

In the following, we will select the viscous strains in each Maxwell element ϵ^i rather than the stress σ^i as internal variables. The relationship between them is

$$\sigma^i = E^i(\kappa) \bar{\mathbf{D}} : (\epsilon - \epsilon^i) \quad (25)$$

Substitution of (25) into (24) leads to the evolution law for the viscous strains

$$\dot{\epsilon}^i = \left(\frac{1}{\tau^i} + \frac{1}{\tau_\mu} + \frac{1}{\tau_a} \right) (\epsilon - \epsilon^i) = \frac{1}{\tau^i} (\epsilon - \epsilon^i), \quad i = 1, \dots, N \quad (26)$$

with $\tau_a(\kappa) = \lambda_E/\lambda_{E_0}$ representing the aging effect on the elastic modulus. Note that even if τ^i and τ_μ are sufficiently large, there would be some viscous straining as long as the aging progresses and the elastic modulus varies ($\lambda_E \neq 0$). As time increases, the rate of hydration decreases, and so the viscosity due to aging increases. Eventually, $\tau_a(t = \infty) = \infty$ and the model would revert to a standard Maxwell viscoelastic arrangement.

Eq. (26) represents the evolution law for the viscous strains. Details on the numerical integration of (26) are given in Cervera et al. (1992).

Thermodynamic Framework

In the long-term behavior of concrete, both the hydration and aging degrees ξ and κ , respectively, play a significant role, and consequently, they will be explicitly considered in the definition of the free energy of the model and in the state equations. Also, the corresponding terms, depending on their time derivatives, will be considered in the expression of the mechanical dissipation.

Let us define the elastic free energy associated to each element in the Maxwell chain in the form

$$W_e^i = W_e^i(\boldsymbol{\epsilon}_e^i, \kappa) = \frac{1}{2} \boldsymbol{\sigma}^i : (E^i(\kappa) \bar{\mathbf{D}})^{-1} : \boldsymbol{\sigma}^i \quad (27a)$$

$$W_e^i = W_e^i(\boldsymbol{\epsilon}_e^i, \kappa) = \frac{1}{2} \boldsymbol{\epsilon}_e^i : (E^i(\kappa) \bar{\mathbf{D}}) : \boldsymbol{\epsilon}_e^i \quad (27b)$$

where the elastic strain tensor is defined as $\boldsymbol{\epsilon}_e^i = \boldsymbol{\epsilon} - \boldsymbol{\epsilon}^i$, for each element. The total elastic free energy associated to the Maxwell chain is obtained by adding the contributions of the elements

$$W_e = W_e(\boldsymbol{\epsilon}_e, \kappa) = \sum_{i=1}^N W_e^i(\boldsymbol{\epsilon}_e^i, \kappa) \quad (28)$$

Using Coleman's method, the total stress can be obtained as

$$\boldsymbol{\sigma} = \partial_{\boldsymbol{\epsilon}_e} W_e = \sum_{i=1}^N \partial_{\boldsymbol{\epsilon}_e} W_e^i = \sum_{i=1}^N E^i(\kappa) \bar{\mathbf{D}} : \boldsymbol{\epsilon}_e^i = \sum_{i=1}^N \boldsymbol{\sigma}^i \quad (29)$$

Note that the introduced viscous strains $\boldsymbol{\epsilon}^i$ are the thermodynamic forces conjugated to the stresses in the chain elements $\boldsymbol{\sigma}^i$ ($\boldsymbol{\sigma}^i = -\partial_{\boldsymbol{\epsilon}^i} W_e$). Also, the mechanical dissipation for the Maxwell chain can be computed as

$$\mathcal{D}_{\text{mech}} = \sum_{i=1}^N \left(\frac{2}{\tau^i} + \frac{2}{\tau_\mu} + \frac{1}{\tau_a} \right) W_e^i \geq 0 \quad (30)$$

where τ^i , τ_μ , τ_a and W_e^i have already been defined.

Aging Viscoelasticity and Damage

Finally, let us consider the coupling of the viscoelastic model described above with the aging damage model also described above, as well as including the relevant thermal and chemical couplings. The basic hypothesis is that the stress sustained by the Maxwell chain is the effective (undamaged) stress rather than the total stress. This idea is based on the CDMT concept that it is the effective stress that is the one acting on the effective (undamaged) solid concrete, while the total stress acts on the whole (damaged) solid.

Let us begin by defining the effective stresses and the elastic strains for one element of the Maxwell chain as

$$\bar{\boldsymbol{\sigma}}^i(\boldsymbol{\epsilon}_e^i, \kappa) = E^i(\kappa) \bar{\mathbf{D}} : \boldsymbol{\epsilon}_e^i \quad (31)$$

with

$$\boldsymbol{\epsilon}_e^i(\boldsymbol{\epsilon}, \boldsymbol{\epsilon}^i, T, \xi) = \boldsymbol{\epsilon} - \boldsymbol{\epsilon}_T - \boldsymbol{\epsilon}_\xi - \boldsymbol{\epsilon}^i \quad (32)$$

where the thermal $\boldsymbol{\epsilon}_T = \alpha_T(T - T_{ref}) \mathbf{1}$ and chemical $\boldsymbol{\epsilon}_\xi = \alpha_\xi \xi \mathbf{1}$ volumetric strains affect all of the elements in the same way, but the (second-order) viscous strain tensor $\boldsymbol{\epsilon}^i$ is different for each Maxwell element. Let us also define the stress split for each element, as

$$\bar{\boldsymbol{\sigma}}^{i+} = \sum_{j=1}^3 \langle \bar{\sigma}_j^i \rangle \mathbf{p}_j^i \otimes \mathbf{p}_j^i; \quad \bar{\boldsymbol{\sigma}}^{i-} = \bar{\boldsymbol{\sigma}}^i - \bar{\boldsymbol{\sigma}}^{i+} \quad (33a,b)$$

where $\bar{\sigma}_j^i$ denotes the j th principal stress value from tensor $\bar{\boldsymbol{\sigma}}^i$; \mathbf{p}_j^i represents the unit vector associated with its respective

principal direction; and the symbol \otimes denotes the tensorial product.

Let us define the elastic free energy associated with the tensile and compressive effective stresses for each element in the form

$$W_e^{i+} = W_e^{i+}(\boldsymbol{\epsilon}_e^i, \kappa) = \frac{1}{2} \bar{\boldsymbol{\sigma}}^{i+} : (E^i(\kappa) \bar{\mathbf{D}})^{-1} : \bar{\boldsymbol{\sigma}}^i \quad (34a)$$

$$W_e^{i-} = W_e^{i-}(\boldsymbol{\epsilon}_e^i, \kappa) = \frac{1}{2} \bar{\boldsymbol{\sigma}}^{i-} : (E^i(\kappa) \bar{\mathbf{D}})^{-1} : \bar{\boldsymbol{\sigma}}^i \quad (34b)$$

Some algebra is needed to show that W_e^{i+} , $W_e^{i-} \geq 0$ [see Faria et al. (1998) for details]. The total elastic free energy associated with the Maxwell chain is obtained by adding the contributions of the elements

$$W_e = W_e(\boldsymbol{\epsilon}_e, \kappa) = W_e^+(\boldsymbol{\epsilon}_e, \kappa) + W_e^-(\boldsymbol{\epsilon}_e, \kappa) \quad (35a)$$

$$W_e = W_e(\boldsymbol{\epsilon}_e, \kappa) = \sum_{i=1}^N W_e^{i+}(\boldsymbol{\epsilon}_e^i, \kappa) + \sum_{i=1}^N W_e^{i-}(\boldsymbol{\epsilon}_e^i, \kappa) \quad (35b)$$

Introducing the damage indices under tension and compression d^+ and d^- , respectively, the mechanical free energy term is defined by combining previously defined items in the form

$$W = W(\boldsymbol{\epsilon}_e, \kappa, d^+, d^-) \quad (36a)$$

$$W = W^+(\boldsymbol{\epsilon}_e, \kappa, d^+, d^-) + W^-(\boldsymbol{\epsilon}_e, \kappa, d^+, d^-) \quad (36b)$$

$$W = (1 - d^+) W_e^+(\boldsymbol{\epsilon}_e, \kappa) + (1 - d^-) W_e^-(\boldsymbol{\epsilon}_e, \kappa) \quad (36c)$$

Note that this term is very similar to that in (4), and it already includes the thermomechanical and chemomechanical couplings through (31) and (32). It can be shown that $W \geq 0$.

The free energy for the complete thermo-chemo-mechanical model can be expressed in terms of two external variables, the strain tensors $\boldsymbol{\epsilon}$ and the temperature T , the N viscous strain tensors $\boldsymbol{\epsilon}^i$, the two damage indices, d^+ and d^- , and the hydration and aging degrees ξ and κ , in the form

$$\Psi = \Psi(\boldsymbol{\epsilon}_e, \kappa, d^+, d^-) \quad (37a)$$

TABLE 1. Material Properties for Numerical Simulations

Properties (1)	C-30 (2)	C-100 (3)	L (OPC) (4)	L (HPC) (5)
w/c	0.50	0.25	0.50	0.30
s/c	0.00	0.09	0.00	0.10
C (10^6 J/m ³ °C)	2.07	2.43	—	—
k_T (10^3 J/m h °C)	5.21	6.42	—	—
T_0 (°C)	21.0	21.0	—	—
ξ_∞	0.75	0.58	0.75	0.75
$k_\xi/\eta_{\xi 0}$ (10^6 1/h)	0.14	4.00	1.00 (1.20)	1.00 (1.30)
$\bar{\eta}$	7.50	6.00	7.50 (6.00)	7.50 (6.00)
$A_{\xi 0}/k_\xi$ (10^{-4})	1.00	1.00	1.00	0.01
E_a/R (10^3 K)	4.00	4.00	4.00	4.00
Q_ξ (10^8 J/m ³)	1.58	2.72	—	—
ξ_{set}	0.20	0.20	0.10	0.10
A_f	1.82	4.24	2.56	2.56
B_f	0.40	0.49	0.37	0.37
f_∞ (MPa)	34.5	109.0	47.5 (35.2)	95.3 (79.0)
E_∞ (GPa)	29.6	46.4	44.1 (38.5)	53.8 (49.4)
T_{ref} (°C)	21.0	21.0	—	—
T_T (°C)	100.0	100.0	—	—
η_T	0.42	0.00	—	—
r_e^-	2.76	2.72	—	—
r_p^-	4.74	3.74	—	—
N	—	—	2	2
$E^1; E^2$	—	—	3:1	3:1
τ^1 (h)	—	—	∞	∞
τ^2 (h)	—	—	15.0	75.0 (15.0)
$\tau_{\mu 0}$ (10^3 h)	—	—	0.70	1.00
$c_{\mu 0}$ (10^{-3} 1/h)	—	—	6.00	20.0

$$\Psi = W(\epsilon_e^i, \kappa, d^+, d^-) + V(T) + L(T, \xi) + H(\xi) \quad (37b)$$

where the thermal $V(T)$, the chemical $H(\xi)$, and the coupling thermochemical $L(T, \xi)$ terms were described in the hydration model.

The state equations for the thermo-chemo-mechanical model are obtained from (37) using Coleman's method. The expression for the entropy and the chemical affinity are

$$S = -\partial_T \Psi = \frac{1}{T_0} [C(T - T_0) - Q(\xi)] \quad (38)$$

$$A_\xi = -\partial_\xi \Psi = k_\xi \left(\frac{A_{\xi 0}}{k_\xi \xi_\infty} + \xi \right) (\xi_\infty - \xi) \quad (39)$$

where the coupling terms $-\partial_T W$ in (38) and $-\partial_\xi L, -\partial_\xi W$ in (39) have been neglected because they can only be significant for very specific applications, with concrete subjected to high temperature and/or pressure.

The stresses are obtained as

$$\sigma = \partial_{\epsilon_e} \Psi = \partial_{\epsilon_e} W^+ + \partial_{\epsilon_e} W^- \quad (40a)$$

$$\sigma = \partial_{\epsilon_e} \Psi = (1 - d^+) \sum_{i=1}^N \bar{\sigma}^{i+} + (1 - d^-) \sum_{i=1}^N \bar{\sigma}^{i-} \quad (40b)$$

$$\sigma = \partial_{\epsilon_e} \Psi = (1 - d^+) \bar{\sigma}^+ + (1 - d^-) \bar{\sigma}^- \quad (40c)$$

so that the same final form as in (5) is obtained for the damage model.

The definition of the damage surfaces and the evolution of the damage indices and thresholds can be done in terms of the total tensile and compressive parts of the effective stress, $\bar{\sigma}^+$ and $\bar{\sigma}^-$, as explained in the previous section.

The total dissipation can be split into its chemical and mechanical parts, $\mathcal{D} = \mathcal{D}_{chem} + \mathcal{D}_{mech}$, with

$$\mathcal{D}_{chem} = A_\xi \dot{\xi} \geq 0 \quad (41)$$

$$\mathcal{D}_{mech} = \sum_{i=1}^N \left(\frac{2}{\tau^i} + \frac{2}{\tau_\mu} \frac{1}{\tau_a} \right) W^i + W_e^+ \dot{d}^+ + W_e^- \dot{d}^- \geq 0 \quad (42)$$

provided that the elastic modulus and the damage indices increase monotonically, $\hat{\tau}_a, \dot{d}^+, \dot{d}^- \geq 0$.

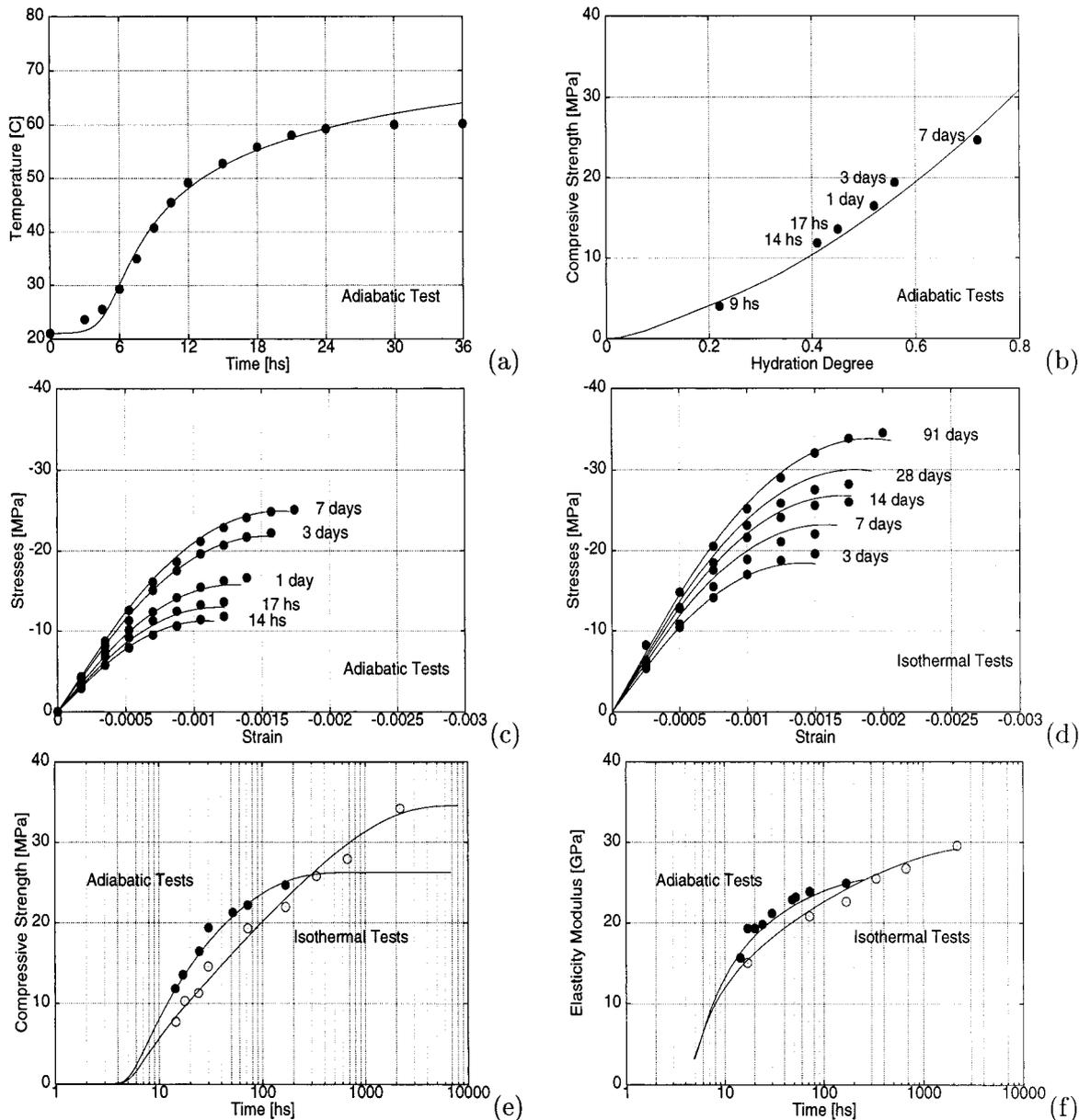


FIG. 5. Numerical versus Experimental Results for C-30 Concrete

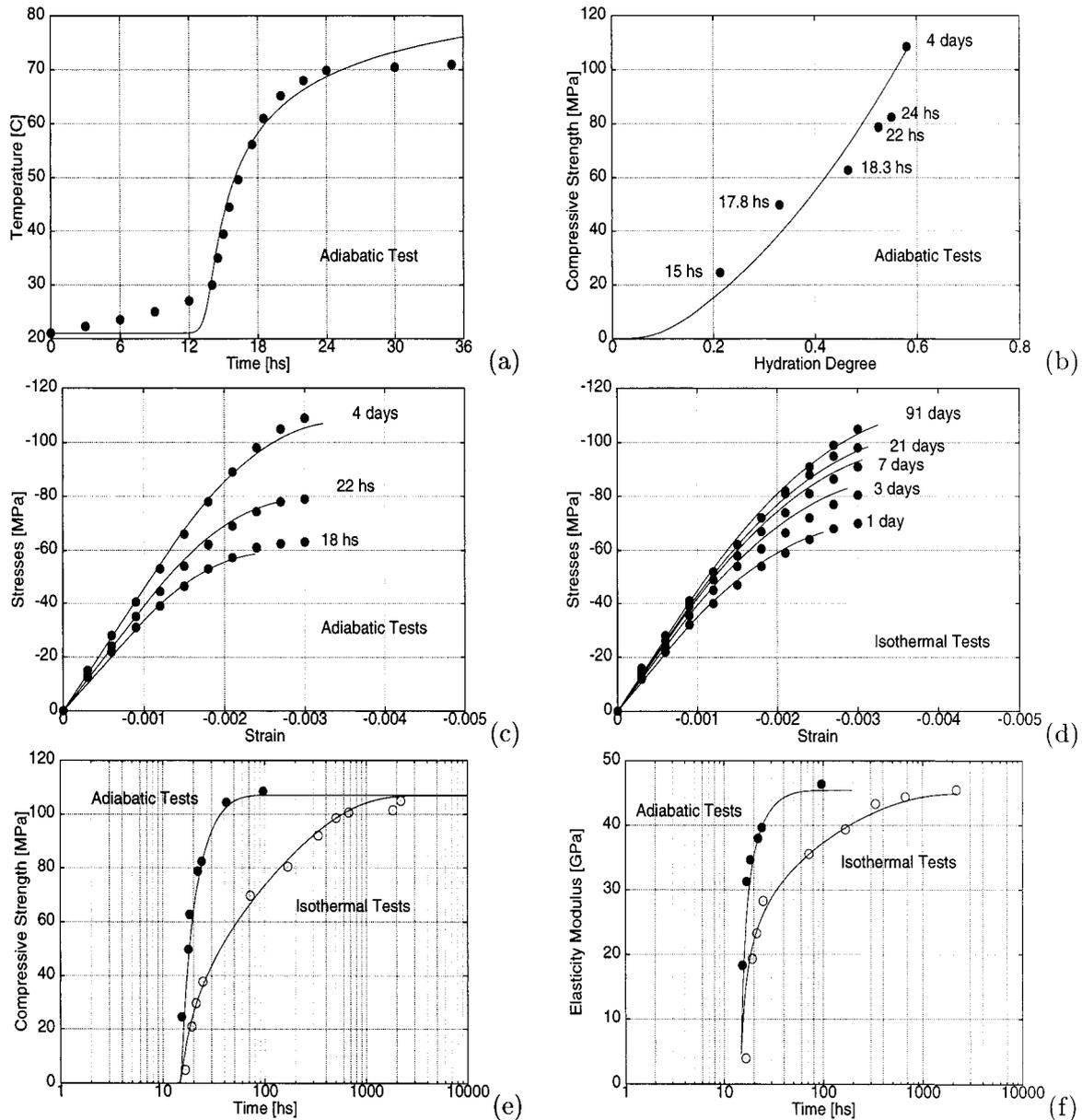


FIG. 6. Numerical versus Experimental Results for C-100 Concrete

NUMERICAL SIMULATIONS

This section presents an assessment of the thermo-chemo-mechanical model described above. All of the problems presented are solved by advancing step-by-step in time. The solution of the purely chemomechanical problems consists of, for each time step, solving the mechanical equilibrium equation, together with the differential equation governing the chemical process (see Part I). The solution of the coupled thermo-chemo-mechanical problems consists of, for each time step, first solving the thermal equation, together with the differential equation governing the chemical process, and then solving the mechanical problem, using the computed temperature and hydration degree.

Short-Term Mechanical Model

This subsection compares available experimental data with numerical predictions obtained using the short-term mechanical model proposed above. The objective is to demonstrate that the model can adequately reproduce the evolution of the mechanical properties of concrete at early ages and predict the

experimental stress versus strain response at different stages of the hydration process. Both isothermal and adiabatic curing conditions are considered.

The experimental tests were carried out at McGill University, Montreal, Canada (Khan et al. 1995). The samples were concrete cylinders, 100×200 mm, cast in special plastic cylinder molds designed to enable demolding at very early ages without disturbing the concrete. Details on the composition and properties of the concrete used are listed in Khan et al. (1995). We will consider two mixes: (1) An ordinary Portland concrete, referred to here as C-30; and (2) a high-strength concrete, referred to here as C-100 (i.e., the approximate 28-day concrete strengths in MPa). C-30 is a Type 10 cement concrete mix, without the addition of superplasticizer. C-100 used a Type 10 blended cement containing 9% silica fume and a high dose of superplasticizer. Table 1 presents the numerical values that have been used for the numerical simulation of the tests. Note that the same material properties have been used to simulate the hydration process under adiabatic and isothermal curing conditions. This is intended to show the capability of the model to simulate properly the influence of temperature in the hydration and aging phenomena.

Adiabatic Tests

Figs. 5 and 6 show results for the tests conducted on the C-30 and C-100 mixes, respectively, cured in (quasi) adiabatic conditions. Fig. 5(a) shows the comparison between the evolution of the temperature rise obtained from the model and that obtained in the experiment for the first 36 h. The dots represent the experimental values, the solid line is the prediction by the model. Unfortunately, experimental temperatures beyond the first 24 h cannot be considered realistic, as a certain temperature drop is reported. This is not possible in an adiabatic test, particularly as a maintained increase in the compressive strength is measured until the 7th day of age. This fact can be related to heat losses due to conduction or other experimental fault. Despite this, the agreement between numerical and experimental results is good.

Fig. 5(b) shows the evolution of the compressive strength with the hydration degree (adiabatic test). The solid line represents the results obtained from the simulation, while the black dots represent experimental values. The experimental values of the hydration degree are obtained from the experimental temperature rise versus time curve in the form indicated in Part I of the paper.

Fig. 5(c) shows stress-strain curves for uniaxial compression tests carried out at different ages of the concrete. Only those curves obtained for hydration degrees $\xi \geq 0.4$ have been selected for comparison. For lower values of the hydration degree the free water content in the mix is still high, and the experimental stress-strain curves exhibit a marked viscous character. The agreement between the computed and experimental results is remarkable, both in the prediction of the aging effect (corresponding to the evolution of the compressive strength and the elastic modulus) and in the description of the nonlinear part of the stress-strain curves. This shows how the proposed damage model agrees with the experimental behavior. Only results up to peak strength are shown, as the behavior during the strain-softening part of the curve would be dependent

on the localization pattern in the samples, which is not reported from the experiments.

Figs. 6(a)–(c) show analogous results for the adiabatic tests performed with the C-100 concrete mix. As before, only those curves obtained for hydration degrees $\xi \geq 0.4$ have been selected for comparison. Good overall agreement is achieved. Note how the model is able to reproduce the displayed retardation of hydration (more than 12 h) due to the high dosage of superplasticizers used for this mix.

Isothermal Tests

Again, Figs. 5 and 6 show results for the tests conducted on the C-30 and C-100 mixes, respectively, now cured in (quasi) isothermal conditions. Fig. 5(d) shows stress-strain curves for uniaxial compression tests carried out at different ages of the concrete. The agreement between the computed and experimental results is remarkable, both in the prediction of the aging effect (corresponding to the evolution of the compressive strength and the elastic modulus) and in the description of the nonlinear part of the curve. Fig. 6(d) shows analogous results for the isothermal tests performed with the C-100 concrete mix.

Fig. 5(e) shows the evolution of the compressive strength with time, both for the adiabatic and isothermal tests. Note that even the same material properties have been used for the simulation of the hydration and aging phenomena; quite different results are obtained, depending on the curing conditions. Concrete gains strength more rapidly when subjected to adiabatic curing. On the other hand, the ultimate compressive strength attained under isothermal curing is 31% higher than under adiabatic curing. Fig. 5(f) shows the evolution of the elastic modulus with time, for both the adiabatic and isothermal tests. The observed evolution trend is very similar to the evolution of the compressive strength. Note that both the evolution of the compressive strength and the elastic modulus is very well captured by the proposed aging model. Fig. 6(e) and

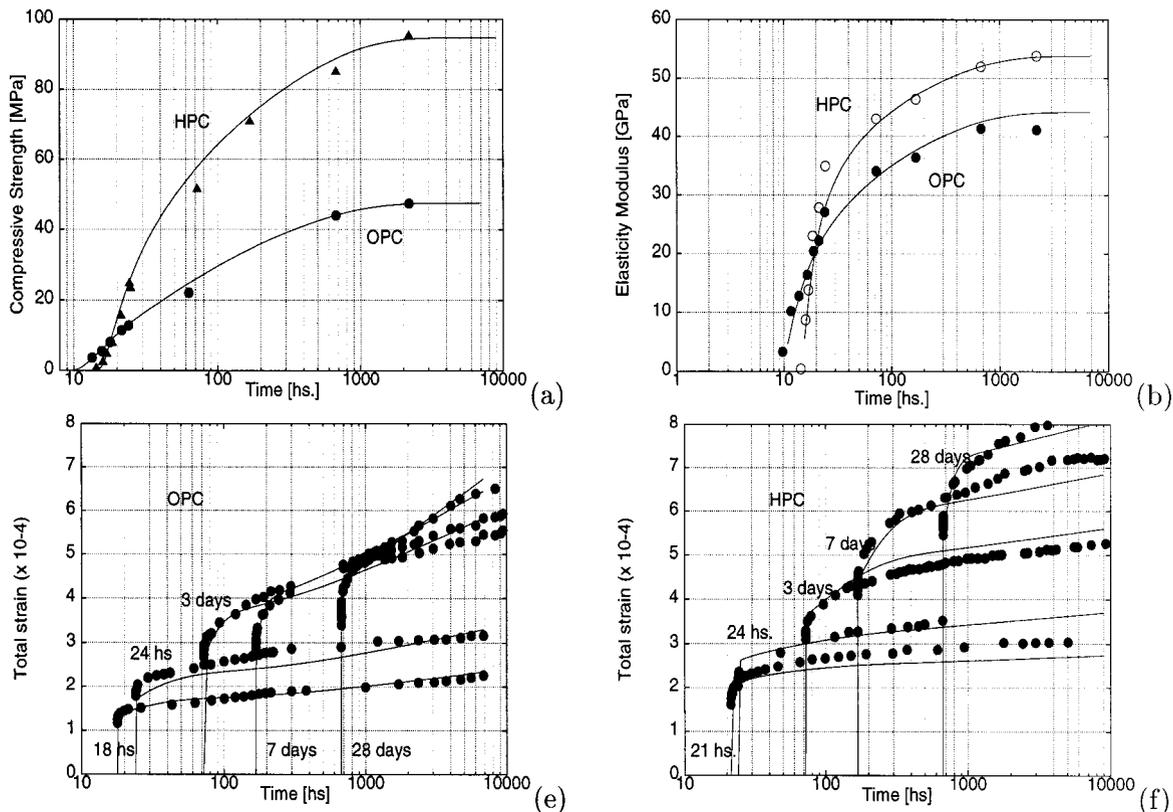


FIG. 7. Monotonic Loading Simulation. Laplante's Tests

6(f) show analogous results for the adiabatic and isothermal tests performed with the C-100 concrete mix. Note that the effect of the curing temperature on the ultimate compressive strength is much smaller for high-performance concretes than for conventional concretes.

Long-Term Mechanical Model

This subsection compares available experimental data with numerical predictions obtained using the long-term chemo-mechanical model proposed above. The objective is to demonstrate that the model can adequately reproduce the evolution of the mechanical properties of concrete at early ages and predict the experimental strain versus time response for sustained loading applied at different stages of the aging process. Drying effects have not been considered in this work; thus, only basic creep experiments will be considered here for comparison. The experimental setups for these experiments try to enforce isothermal conditions to exclude the influence of temperature from the observed creep phenomena. Therefore, all of the simulations in this subsection are conducted in isothermal conditions. The material properties used for the numerical simula-

tions are listed in the last two columns of Table 1. Note that only two Maxwell elements are used in the simulation. It is convenient to take $\tau^1 = \infty$, so that E^1 can be considered as the asymptotic elastic modulus of concrete. A relation $E^1 : E^2 = 3:1$ has been used for the two elastic moduli in the chain. Note also that only the values for $\tau_{\mu,0}$ and $c_{\mu,0}$ are needed for the simulation of the evolution of the microprestress at all ages.

Laplante's Monotonic Tests

This set consists of tests carried out at the Ecole Nationale des Ponts et Chaussées, Paris, France, and reported in Laplante (1993). The specimens were cylinders of diameter 160 mm and length 100 mm. Two different concrete mixes were tested. The first was a $w/c = 0.5$ ordinary portland concrete (OPC) without additives. The second was a $w/c = 0.3$ high-performance concrete (HPC) with silica fume and superplasticizers.

Figs. 7(a) and 7(b) show the comparison between the experiments and the model simulation for the evolution of the compressive strength and elastic modulus, respectively, for both mixes.

The specimens were subjected to an axial compressive stress

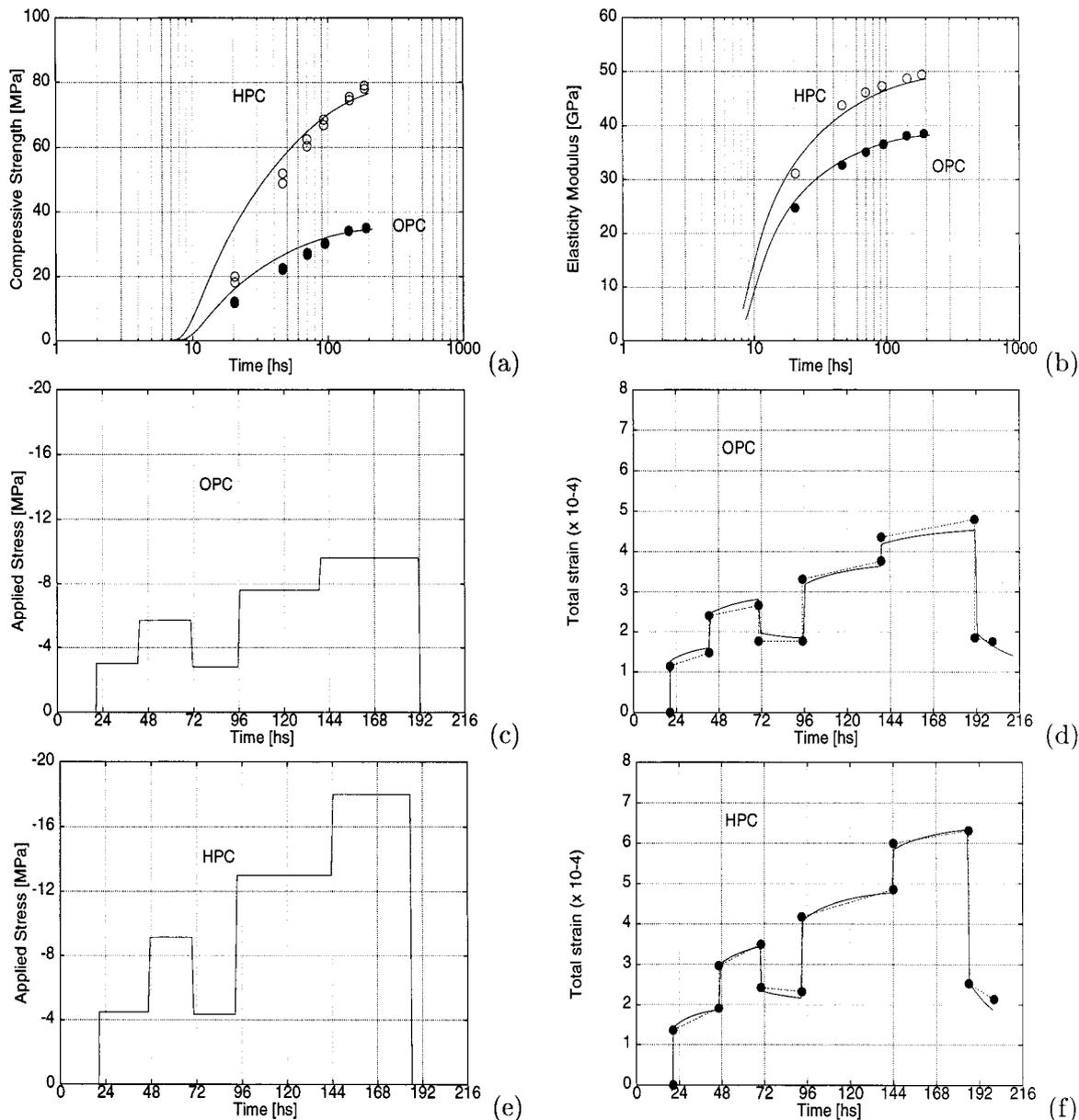


FIG. 8. Cyclic Loading Simulation. Laplante's Tests

of 30%, the compressive strength at the age of loading. Fig. 7(e) shows strain versus time curves for OPC loaded at different ages, $t = 18$ h, 1, 3, 7, and 28 days. Fig. 7(f) shows strain versus time curves for HPC loaded at different ages, $t = 21, 24$ h, 3, 7, and 28 days. Note that the experimental methodology used in these tests is different from the ones presented above. On one hand, the applied load is increased with the age at loading, on the other, tests were conducted at very early ages, less than 1 day. Nevertheless, the agreement between the experiments and the model simulation is notably good.

Laplante's Cyclic Tests

This set consists of tests carried out at the Ecole Nationale des Ponts et Chaussées, Paris, France, and reported in Laplante (1993). The specimens were cylinders of diameter 300 mm and length 120 mm. Two different concrete mixes were tested. The first was a $w/c = 0.5$ OPC without additives. The second was a $w/c = 0.3$ HPC with silica fume and super-plastifiers.

The material properties used for the numerical simulation are listed in Table 1. The concrete mixes used for the cyclic tests are slightly different from the ones used for the static tests. When the material properties used in the simulation differ, the values used for the cyclic tests are indicated in parentheses.

Figs. 8(a) and 8(b) show the comparison between the experiments and the model simulation for the evolution of the compressive strength and elastic modulus, respectively, for both mixes.

The specimens were subjected to a cyclic axial compressive stress that varied according to Fig. 8(c) (for the OPC) and Fig. 8(e) (for the HPC). Figs. 8(d) and 8(f) show strain versus time curves for both concrete mixes. The dots and dashed lines represent the experimental results, and the solid lines represent the numerical simulation. The agreement between the experiments and the model simulation is notably good. The model is capable of adequately reproducing the experimentally observed loading and unloading jumps as well as the in-between creep behavior.

CONCLUSIONS

This paper describes a thermo-chemo-mechanical model that accounts for many of the features observed in the behavior of concrete at early ages. An appropriate thermodynamic framework is provided for these irreversible processes. Expressions for the free energy are provided from which the state equations are derived. Positive dissipation is guaranteed in all situations. The short-term mechanical behavior is based on the CDMT. The novel normalized format proposed for the damage model is found to be particularly attractive, as it accommodates in a natural fashion the phenomenon of aging (with both the elastic moduli and the strength depending on the aging degree). The long-term mechanical behavior is based on the recently proposed microprestress-solidification theory. The model is well suited for its implementation in a finite element devised for thermomechanical analysis, and its strain-driven format allows the possibility of large-scale computations. The capabilities and potentiality of the model are shown by performing numerical simulations of adiabatic and isothermal tests in concrete samples. The qualitative and quantitative agreement between the model results and the available experimental data is remarkably good in all situations.

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APPENDIX II. NOTATION

The following symbols are used in this paper:

- A_d, B_d = material properties for hard-softening behavior;
 A_ϵ, A_{g0} = chemical affinity, initial chemical affinity;
 C = heat capacity per unit volume;
 C^\pm = tensile/compressive metric (fourth-order) tensors;
 $\mathbf{D}, \bar{\mathbf{D}}$ = constitutive (fourth-order) tensor; normalized idem;
 $\mathcal{D}_{chem}, \mathcal{D}_{mech}$ = chemical dissipation, mechanical dissipation;
 d^\pm = compressive/tensile damage;
 E, E_∞ = elastic modulus, final elastic modulus;
 E^i = elastic modulus for Maxwell element i ;
 f^\pm, f_∞^\pm = tensile/compressive strength, final values;
 f_e^\pm = elastic limit in uniaxial tests (tension/compression);
 G_f^\pm = tensile/compressive fracture energy;
 \hat{g}^\pm, g^\pm = damage criteria, normalized damage criteria;
 \mathbf{I} = unit (fourth-order) tensor;
 K, G = bulk and shear moduli;
 L = thermomechanical contribution to free energy;
 l^* = characteristic length;

\mathbf{p}_j = unit vector associated with principal direction j ;
 Q_ξ = latent heat per unit of hydration degree;
 \hat{r}^\pm, r^\pm = damage tensile/compressive thresholds, normalized damage tensile/compressive thresholds;
 r_e^\pm = normalized elastic tensile/compressive thresholds;
 r_p^\pm = normalized peak values for tensile/compressive thresholds;
 S = entropy;
 s/c = silica fume/cement mass ratio;
 T, T_0 = temperature, initial temperature;
 T_{ref} = reference temperature;
 V = thermal contribution to free energy;
 v = solidified fraction;
 W, W_e = mechanical contribution to free energy, elastic mechanical contribution to free energy;
 W^\pm, W_e^\pm = tensile/compressive mechanical part of free energy, elastic tensile/compressive mechanical part of free energy;
 $W_e^{i\pm}$ = elastic tensile/compressive mechanical contribution to free energy of Maxwell element;
 w/c = water/cement mass ratio;
 α_T, α_ξ = thermal and chemical expansion coefficients;
 γ^\pm = parameter to define metric tensors;
 $\boldsymbol{\varepsilon}, \boldsymbol{\varepsilon}_e$ = strain tensor, elastic strain tensor;

$\boldsymbol{\varepsilon}_e^i, \boldsymbol{\varepsilon}^i$ = elastic, viscous strain tensor for Maxwell element i ;
 $\boldsymbol{\varepsilon}_T, \boldsymbol{\varepsilon}_\xi$ = thermal strain tensor, chemical strain tensor;
 $\eta_\mu, \eta_{\mu 0}$ = viscosity of flow term; initial viscosity;
 κ = aging degree;
 λ_E = elastic modulus aging function;
 λ_e^\pm = elastic threshold aging functions;
 λ_f^\pm = tensile/compressive strength aging functions;
 μ = normalized microprestress;
 ν = Poisson's ratio;
 ξ, ξ_∞ = hydration degree, final hydration degree;
 ρ^\pm = ratio biaxial/uniaxial strengths;
 $\boldsymbol{\sigma}, \bar{\boldsymbol{\sigma}}$ = stress tensor, effective stress tensor;
 $\bar{\sigma}_j$ = principal effective stress value j ;
 $\sigma_\mu, \sigma_{\mu 0}$ = microprestress; initial microprestress;
 τ^i = relaxation time for Maxwell element i ;
 $\tau_\mu, \tau_{\mu 0}$ = relaxation time associated to flow term, initial value;
 Ψ = free energy;
 $\mathbf{1}$ = unit (second-order) tensor;
 $\dot{}$ = time derivative or rate;
 \otimes = tensorial product;
 \cdot = doubly contracted tensorial product; and
 $\langle \rangle$ = Macaulay brackets.